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UNITED STATES DISTRICT COURT FOR THE SOUTHERN DISTRICT OF WEST VIRGINIA CHARLESTON DIVISION

- - -

IN RE: DIGITEK® PRODUCTS : MDL NO. LIABILITY LITIGATION : 1968

(This document relates to all cases.)

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CONFIDENTIAL - SUBJECT TO FURTHER

CONFIDENTIALITY REVIEW

- - -

New York, New York Tuesday, December 15, 2009

- - -

Videotaped Deposition of SWAPAN

ROYCHOWDHURY, held at Harris Beach PLLC, 100

Wall Street, 24th Floor, on the above date,
beginning at 9:44 a.m., before Kimberly A.

Overwise, a Certified Realtime Reporter and

Notary Public.

- - -

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		2
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		3
1	APPEARANCES: (Continued)	
2		
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19		
20		
21	ALSO PRESENT:	
22	Catherine Smalfus, videographer Golkow Technologies, Inc.	
23		
24		

	27
1	all testing of all finished product; is that
2	correct?
3	A That's correct.
4	Q You were also responsible for the
5	training of analysts during that time period,
6	sir?
7	A That's correct.
8	Q And you were responsible for the
9	evaluation of data and the assurance that all
10	instruments were qualified?
11	A That's correct.
12	Q Calibrated?
13	A That's correct.
14	Q And maintained?
15	A That's correct.
16	Q That's quite a responsibility, is it
17	not, sir?
18	A That's correct.
19	Q What did you do to ensure in that
20	time frame that all raw materials and finished
21	product were tested appropriately?
22	MR. ANDERTON: Objection.
23	You may answer.
24	THE WITNESS: We have all the

	28
1	procedures for all these raw materials
2	how to test, all the finished product,
3	all in-process material; and the chemists
4	were trained, and they followed the
5	procedures and tested the product
6	accordingly.
7	BY MS. SANFORD:
8	Q Sir, how many employees did you have
9	in the time period from April of 2007 when you
10	began at Actavis up to May of 2008?
11	A I was managing a group of about 50
12	people.
13	Q Okay. And in what departments were
14	those people?
15	A Quality control laboratory.
16	Q And where were they located, sir?
17	A In Little Falls
18	Q And you were
19	A till December of 2008.
20	Q So you had approximately 50 people
21	at the Little Falls facility in the time
22	period between January April 2007 and
23	December 2008 that were under your direct
24	control?

	J	49
1	A I have	
2	MR. ANDERTON: Objection.	
3	Wait for me to determine	
4	whether I need to object to the question,	
5	please.	
6	BY MS. SANFORD:	
7	Q Sir, and production was behind as	
8	well in that time period, was it not?	
9	MR. ANDERTON: Objection.	
10	THE WITNESS: I have no idea.	
11	BY MS. SANFORD:	
12	Q You have no idea?	
13	A I don't know.	
14	Q Okay. You never saw the documents	
15	that showed whether something was in a back	
16	order or backlog situation at all?	
17	MR. ANDERTON: Objection.	
18	You may answer.	
19	THE WITNESS: I don't remember.	
20	BY MS. SANFORD:	
21	Q You were never asked to rush through	
22	the quality control so they could get products)
23	out the door?	
24	MR. ANDERTON: Objection.	

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50
 1
                      You may answer.
2
                      THE WITNESS: Yeah, we have
3
            requests. And we properly test and
            review the documents and appropriately
4
5
            release the product.
      BY MS. SANFORD:
 6
7
                 So, sir, you understand there's
            (Q)
(8)
      always a tension to try and get the product)
(9)
      out the door as quick as possible; isn't that
10
      (true, sir?)
11
                      MR. ANDERTON:) (Objection.)
12
                      You may answer.
13
                      THE WITNESS:) (I never felt any)
14
            inappropriate pressure to release the
15
            product out the door.
      BY MS. SANFORD:
16
17
            (Q)
                 Whether or not it's inappropriate,
18
      sir, you felt some pressure to get the product)
19
      out the door; isn't that true?)
20
                      MR. ANDERTON:) (Objection.)
21
                      You may answer.
22
                      THE WITNESS:) (We have a request)
23
            if we can test the product in time.
24
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51
 1
      BY MS. SANFORD:
 2
                 And that's pretty common in your
            0
 3
       industry, is it not, sir?
                 That's expected.
 4
            Α
 5
            (Q)
                 And, in fact, there was a backlog on
6
      requests for production of the drugs that were
7
      being manufactured; is that not true, sir?
8
                      MR. ANDERTON: Objection; asked
(9)
            and answered.
10
                      THE WITNESS:) (I don't know any)
11
            backlog about production situation.
      BY MS. SANFORD:
12
13
                 So as part of the senior -- being a
            (Q)
14
      senior official at Actavis in that time frame,
15
      you were never told about backlogs or
16
      backorders on documents --
(17)
                      MR. ANDERTON: Objection.
18
      BY MS. SANFORD:
19
            Q)
                 -- on drugs?) (I'm sorry.)
20
                      MR. ANDERTON:) (I'm sorry.)
21
                      Objection; asked and answered.
22
                      THE WITNESS:) (I don't remember.)
23
      BY MS. SANFORD:
24
           (Q)
                 You can't remember whether you were
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52
 1
      told, or you don't remember if you were ever
 2
      (told?)
 3
            (A)
                 (I don't remember I was ever told)
 4
      that we have backlog.
 5
                 But you knew there were backlogs,)
            (Q)
6
      did you not, sir?)
(7)
                      MR. ANDERTON:) (Objection; asked)
(8)
            and answered.
(9)
                       THE WITNESS:) (I don't know.)
10
      BY MS. SANFORD:
11
                 If there are documents in your file
            (O)
12
       that show there were backlogs that were
      maintained in your personal file, would you
13
14
      agree that you at least saw them at some point
15
      in time?
(16)
                       MR. ANDERTON:) (Objection.)
(17)
            you asking him about a document or --
18
                       MS. SANFORD: No.)
                                           I'm asking
            him the question I asked.
19
20
                       MR. ANDERTON:) (Okay.)
21
                       THE WITNESS:) (I have to see the)
22
            document.
23
      BY MS. SANFORD:
24
                 So if it's part of your file, then
            Q
```

	72
1	Q And he made no comment to you about
2	how or why he left the company?
3	MR. ANDERTON: Objection; asked
4	and answered.
5	THE WITNESS: I didn't have any
6	other discussion with him.
7	BY MS. SANFORD:
8	Q As far as Ms. Lambridis is
9	concerned, sir, someone else testified that
10	Ms. Lambridis left so her name would not be on
11	the consent decree. Do you have any reason to
12	dispute that?
13	MR. ANDERTON: Objection.
14	You may answer.
15	THE WITNESS: I don't know.
16	BY MS. SANFORD:
17	You know what the consent decree is,
18	sir?
19	A Yes.
20	Q Can you explain to the jury what
21	that is?
22	MR. ANDERTON: Objection.
23	THE WITNESS: That's a legal
24	document between Actavis, the party, and

	73
1	USFDA and the procedures and actions they
2	will take to remedy it, the situation.
3	BY MS. SANFORD:
4	And the situation was what, sir, to
5	your understanding?
6	MR. ANDERTON: Objection.
7	You may answer.
8	THE WITNESS: Situation that
9	was discussed between both the parties.
10	BY MS. SANFORD:
11	Q Okay. Can you describe that more
12	specifically? What was it about?
13	MR. ANDERTON: Objection.
14	You may answer.
15	THE WITNESS: To improve
16	certain procedures, practices, and how to
17	go about others and the time frame.
18	BY MS. SANFORD:
19	And improving, sir, improving
20	certain procedures and practices of the
21	company in the time frame in which that had to
22	be done involved your department, did it not?
23	A Repeat that again.
24	Q Improvement in certain procedures

	74
1	involved your department directly, did it not,
2	sir?
3	A It involves the entire company.
4	Q But the need for improvement in
5	certain areas and procedures that you just
6	described specifically involved your
7	department, did it not, sir?
8	When we need to improve on I
9	mean, there is always an opportunity to
10	improve on the procedure. And if it falls in
11	our department, we improve those procedures.
12	Q And I'm asking a little bit of a
13	different question, sir. I'm saying that, in
14	fact, it did involve your department, the need
15	to have improvements in certain procedures; is
16	that correct?
17	MR. ANDERTON: Are you talking
18	about the analytical services department
19	when you say "your department"?
20	BY MS. SANFORD:
21	Q Sir, do you understand my question?
22	A Could you rephrase that, please?
23	Does it involve analytical service?
24	MS. SANFORD: If you have an

		76
1	analytical services; is that what you're	
2	trying to do?	
3	A From April of 2008, I was in	
4	analytical service.	
5		
	Q From April of 2008?	
6	A '8.	
7	Q You understand the consent decree,	
8	sir, dealt with conduct of the company all	
9	through 2007 as well; correct?	
10	A That's okay.	
(11)	Q Do you know that, sir?	
12	A Yes.	
13	Q And the need for improvement in	
14	certain procedures dealt with the department	
15	that you were director of, sir, in that time	
16	<pre>frame; is that correct?</pre>	
17	A That's right.	
18	Q And specifically in the area of	
19	quality control, there were numerous failures	
20	that were cited in that department, sir; isn't	=
21	that correct?	
22	MR. ANDERTON: Objection.	
23	You may answer.	
24	THE WITNESS: Could you be more	2

```
77
 1
           specific about that failure that you're
2
           talking about?
 3
      BY MS. SANFORD:
 4
                 What time period I'm talking about?
           (Q)
 5
           (A)
                 The failure you're talking about.
                 Well, I'm asking you, sir, if you
 6
           0
7
      know that there were failures addressed in the
8
      area of quality control that were the subject
9
      of the consent decree.
10
                                     Objection.
                      MR. ANDERTON:
11
                      You may answer.
                      THE WITNESS: Well, unless you
12
13
           show me some failures, I really don't
14
           remember.
15
      BY MS. SANFORD:
16
           0
                 Well, it's not your testimony, sir,
      that the quality control department was
17
18
      perfect in that time frame, is it?
19
                      MR. ANDERTON:
                                     Objection.
                      THE WITNESS:)
20
                                    Well, nobody --
21
                      MR. ANDERTON:
                                     You may answer.
22
                      THE WITNESS:
                                    (Nobody claimed)
23
           they are perfect.
                               We always want to
24
            improve because it's a changing)
```

	78
1	environment.) (Pharmaceutical industry is)
(2)	a changing environment.
3	BY MS. SANFORD:
4	Q And, sir I'm sorry. Are you
5	finished?
6	A Yeah.
7	Q I don't mean to step on you with
8	your answers. But, sir, the consent decree,
9	you will admit, shut your company down?
10	MR. ANDERTON: Objection.
11	BY MS. SANFORD:
12	Q Correct?
13	MR. ANDERTON: You may answer.
14	THE WITNESS: Consent decree is
15	not to shut you down. It's a legal
16	binding between both the parties how to
17	rectify the procedures and what time
18	frame, and all the procedures are in
19	detail in that document.
20	BY MS. SANFORD:
21	Q Well, I'm not talking about a
22	theoretical consent decree. I'm talking about
23	the actual consent decree that was signed
24	between Actavis and the Department of Justice
	_

	96
1	management mostings with EDA that aggreed?
1	management meetings with FDA that occurred?
2	A No.
3	Q Were you invited to any of those
4	meetings?
5	A No.
6	Q Were you told about the results of
7	any of those meetings?
8	A To FDA?
9	Q Yes. Senior management meeting with
10	the FDA
11	A No.
12	Q did anybody tell you about those
13	meetings, about what happened in them
14	A No.
15	Q or what was decided?
16	A No.
17	Q Your input was not requested at all?
18	A No.
19	What was do you remember any of
20	the questions that were asked by the FDA
21	officials when they came to investigate
22	MR. ANDERTON: Objection.
(23)	(BY MS. SANFORD:)
(24)	Q (in 2008?)

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97
 1
                      MR. ANDERTON: Objection. I'm
2
           going to instruct you to answer only with
3
           respect to Digitek.
 4
                      THE WITNESS: (Can you rephrase)
 5
           (your question?)
 6
      BY MS. SANFORD:
 7
                Do you remember any of the questions
           0
8
      that were asked of you when the FDA came to
9
      visit in 2008?
10
                      MR. ANDERTON: And I'm going to
11
           again instruct you to limit your answer
12
           to Digitek, please.
13
                      THE WITNESS: No. FDA didn't
14
            ask me any question regarding Digitek.
15
      BY MS. SANFORD:
16
                 Did they ask you questions regarding
           0
(17)
      other drugs?
18
                      MR. ANDERTON: Objection.
19
                      Wait.
20
                      You may answer.) (But in)
21
            answering, again, I instruct you not to
22
           give any substantive response other
23
            than -- so don't identify the drugs.
                                                  (You)
24
           may answer her question generally.
```

	98
1	(THE WITNESS:) (FDA had some)
(2)	specific clarification they need on
(3)	certain issues, and I explained those
<u>(4)</u>	issues.
(5)	(MS. SANFORD:) (Can you read back)
(6)	(my question.)
(7)	(The court reporter read the
(8)	record as follows:
(9)	("QUESTION:) (Did they ask you)
(10)	questions regarding other drugs?")
(11)	BY MS. SANFORD:
(12)	Q (Can you answer that question, sir?)
13	A (Yes.)
(14)	Q (The answer is yes?)
(15)	A Other drugs, yes.
16	Q And it's your position that there
17	were no questions asked of you, at least, in
18	that time frame about Digitek at all?
19	A I didn't respond anything to FDA
20	regarding Digitek.
21	Q Were you asked any questions by the
22	FDA regarding Digitek?
23	A No.
24	Q Did you provide any documents to the

```
99
 1
       FDA to review regarding Digitek?
 2
            Α
                 I have provided all my laboratory
 3
       investigation to our quality group; and they,
       in turn, provided all this to FDA. So I don't
 4
 5
      know what is involved in that.
 6
            Q)
                 In regard to the other drugs, sir,
 (7)
      without naming the drugs, was it related to
(8)
      out-of-specification documents that they asked)
(9)
      you questions?)
10
                                      Objection.
                      MR. ANDERTON:
11
                      Give me a second.
12
                      You may answer.
13
                      THE WITNESS:) (Could you)
14
            rephrase your question?
       BY MS. SANFORD:
15
16
            0
                 In regard to the other drugs, sir,
17
      was it regard to out-of-specification
18
      documents that you were asked questions by the
19
      FDA?
20
                      MR. ANDERTON:) (Objection.)
21
                      You may answer.
22
                      THE WITNESS: They have
23
            specific question regarding one of my
24
            investigation, and I explained the
```

```
100
 1
           investigation outcome.
 2
      BY MS. SANFORD:
 3
           0
                 And did that -- did those specific
      questions relate to the drug being out of
4
5
      specification?
 6
                      MR. ANDERTON: Objection.
7
                      You may answer.
 8
                      THE WITNESS: "Investigation"
9
           not necessarily mean out of
10
            specification. "Investigation" means we
11
            do investigation if we observe some
12
            aberrant data, out of specs, number of
           issues. So without knowing the specific,
13
14
           I cannot answer that.
15
      BY MS. SANFORD:
(16)
           (O)
                 You can't remember, as you sit here
(17)
      today, whether it involved the drug being out
18
      of specification?) (And by "it," I mean the)
      questions of the FDA.
19
                 I don't understand your question.
20
           (A)
21
                 The FDA asked you about a specific
           (O)
22
      investigation.) (You just said that; is that)
23
      correct?
24
           (A)
                 ((Witness shakes head.))
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```
101
1
           (Q)
                 Okay.)
                       (Did that investigation)
2
      involve the drug being out of specification?
3
                      MR. ANDERTON: Objection.
4
                      You may answer.
5
                      THE WITNESS:) (I don't recall)
6
           whether it's a specific
(7)
           out-of-specification issue.)
(8)
      BY MS. SANFORD:
(9)
                 You just can't remember as you sit
           (Q)
10
      here today?
11
                 I don't remember.
           (A)
12
            0
                 Was it only one time that you were
13
      asked questions by someone from the FDA?
14
            Α
                 Twice I appeared in front of FDA.
15
                 And when you twice appeared in front
16
      of the FDA, you just -- did you go into a
17
      meeting? How did that happen? Did you go to
18
      a meeting room, or did they come to you? Just
      tell me the specifics.
19
20
                 They were in one conference room.
21
      They have -- they had at that time my
      investigation, and they had a specific
22
23
      question. And I went there and explained the
24
      situation, my findings.
```

```
113
 1
            Α
                 Yeah.
 2
           (Q)
                 Paragraph 11 begins by saying:
 3
      "FDA's five inspections of Actavis Totowa's
      facilities over the last three years have
4
5
      revealed numerous and recurring violations of
      the current Good Manufacturing Practice (CGMP)
6
7
      requirements for drugs in violation of the
8
      FDCA."
9
                 Sir, the FDCA is the Federal Drug --
10
      Food, Drug, and Cosmetic Act; is that correct?
11
                      MR. ANDERTON:
                                     Objection.
12
                      THE WITNESS: That's right.
13
      BY MS. SANFORD:
14
           0
                 And you know that sentence to be
15
      true, sir?
16
                      MR. ANDERTON: Objection.
(17)
                      You may answer.
18
                      THE WITNESS: I am not aware of
19
           our other four inspections, so I really
20
           can't say.
      BY MS. SANFORD:
21
22
                 As to the inspection you are aware
            Q
23
      of, you know that to be true?
24
                      MR. ANDERTON:
                                     Objection.
```

	114
1	You may answer if you know.
2	
	THE WITNESS: I am not aware of
3	other four inspections' outcome of FDA.
4	BY MS. SANFORD:
5	Q I'm asking you about the one
6	inspection that you are aware of, sir. As to
7	that one inspection, you know this sentence to
8	be true?
9	MR. ANDERTON: Objection.
10	THE WITNESS: I would not
11	characterize that. Without knowing the
12	other four inspections' outcome, I cannot
13	answer that question.
14	BY MS. SANFORD:
15	Q As to the one inspection, sir, that
16	you are aware of at the Totowa facility, and
17	that was in two thousand actually, you're
18	aware of two in 2007 and 2008; correct?
19	A 2007 and 2008.
20	Q As to those inspections, sir, is it
21	not true that they revealed numerous and
22	recurring violations of the current good
23	manufacturing practice requirements for drugs
24	in violation of the FDCA?

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115
 1
                     MR. ANDERTON: Objection; asked
 2
           and answered.
3
                     You may answer.
4
                      THE WITNESS: In 2007, FDA's
5
           483, I haven't seen that 483. Also in
           2008, I haven't seen the entire 483.
6
7
      BY MS. SANFORD:
8
                So you've never investigated whether
9
      that sentence is true as to your portion of
10
      the facility, sir?
11
                      MR. ANDERTON: Objection.
12
                      You may answer.
13
                      THE WITNESS: I haven't seen
14
           those 483s, so I really can't make those
15
           comments.
      BY MS. SANFORD:
16
17
                 Have you asked for those 483s?
           0
18
           Α
                No.
19
           0
                And by "483," can you tell the jury
20
      what you mean, sir?
21
                 483 involves observation by FDA
22
       inspector. At the time she feel it should be
23
      done differently.
24
                 You'll at least agree with me, sir,
           Q
```

	119
1	so I really cannot comment on this.
2	BY MS. SANFORD:
3	Q Certainly you would not want to be
4	in violation of current good manufacturing
5	practices, would you, sir?
6	MR. ANDERTON: Objection.
7	You may answer.
8	THE WITNESS: Could you
9	rephrase your question again?
10	BY MS. SANFORD:
11	Q You wouldn't want to be in violation
12	of current good manufacturing practices, would
13	you, sir?
14	A That's true.
15	Q And if we look at Page 6, sir,
(16)	continuing with Paragraph 11, I'll ask you to
(17)	read starting with the word "FDA issued." Can
(18)	you just read that sentence, sir?
(19)	Out loud. I'm sorry.
20	A FDA issues warning letters to
21	Actavis Totowa in 2006 and 2007. Most
22	recently, from March 18 through May 20, 2008,
23	FDA inspected Actavis Totowa's new Riverview
24	Drive facility, and again found numerous and

```
120
 1
      significant violations of CGMP requirements.
                Sir, violations of the current good
2
           O
3
      manufacturing practices requirements are not
      allowed, are they?
4
 5
                      MR. ANDERTON:) (Objection.)
 6
                      You may answer.
 7
                      THE WITNESS: I don't know what
8
           context they are talking about.
 9
      BY MS. SANFORD:
10
           0
                 In any context, sir.
11
                      MR. ANDERTON: Objection.
12
                      You may answer.
13
                      THE WITNESS: This document
14
           doesn't state what violation of GCMP.
                                                    Ι
15
           really cannot comment on this.
16
      BY MS. SANFORD:
(17)
                My question is just a little outside
           (O)
18
      the document, sir.) Just as a general
19
      principle, violations of current good
20
      manufacturing practices are not allowed?
21
                      MR. ANDERTON: Objection; asked
22
           and answered.
23
                      THE WITNESS: Yeah. We need to
24
           follow -- we are to follow CGMP
```

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121
 1
            requirements.
 2
      BY MS. SANFORD:
 3
            (Q)
                 (Always?)
                 Always.
 4
            A
 5
            0
                 Okay. And to fail to do that means
 6
       that the drug would be unsafe?
 7
                      MR. ANDERTON: Objection; asked
 8
            and answered.
 9
                      THE WITNESS: Without knowing
10
            the context of that, I cannot comment on
            that.
11
12
      BY MS. SANFORD:
13
                 Do you think that if you have a
            Q
14
      violation of current good manufacturing
      practices, that means you're producing a safe
15
16
      drug?
17
                      MR. ANDERTON:) (Objection.)
18
                      You may answer.
                      THE WITNESS: I don't know what
19
            you are talking about, violation of CGMP
20
21
            requirement. Unless we know the specific
            instances, I cannot comment.
22
23
      BY MS. SANFORD:
24
                 Do you know the CGMP requirements
            Q
```

	124
1	there are specific citations observed,
2	failures to meet the current good
3	manufacturing practices?
4	MR. ANDERTON: Objection.
5	THE WITNESS: This happened
6	from July 10 to August 2006. I was not
7	there at that time, so I really cannot
8	comment what specific instances they're
9	talking about and what was the company's
10	response. I really cannot answer to your
11	question.
12	BY MS. SANFORD:
13	Q My question to you, sir, was that
14	there are cited you'll agree that there are
<mark>15</mark>	cited in this paragraph several instances in
16	which the company is alleged to have failed to
17	meet current good manufacturing practices?
18	MR. ANDERTON: Objection.
19	You may answer.
20	THE WITNESS: I know the
21	company cited the 483 observation, listed
22	some observation. And based on that 483
23	observation, company responded to Agency
24	what they felt accurate. I have no

	125
1	knowledge about those instances, so I
2	really cannot comment.
3	BY MS. SANFORD:
4	Q I'm not asking you to comment, sir.
5	I'm asking you whether or not you agree that
6	in this paragraph the Department of Justice
7	of the Department of Justice's Complaint they
8	have alleged specific violations of the
9	current good manufacturing practices
10	standards.
11	MR. ANDERTON: Objection.
12	You may answer.
13	THE WITNESS: It reads what it
14	says. But without knowing you're
15	asking my opinion, and I cannot answer
16	your question because without knowing all
17	the full context of all the instances, I
18	really cannot comment.
19	BY MS. SANFORD:
20	Q So the answer to my question is yes,
21	sir?
22	MR. ANDERTON: Objection.
23	THE WITNESS: Can you rephrase
24	your question?

	128
1	A In September 2007, I was in Little
2	Falls facility.
3	Q Do you agree that there were
4	significant current good manufacturing
5	practices violations during that time?
6	(MR. ANDERTON:) (Objection.)
7	(You may answer.)
8	(THE WITNESS: We know we have
9	received at that time few 483 citations,
10	and I have no idea about how company
11	responded to those citations. So without
12	knowing that, I really cannot comment on
13	this.
14	BY MS. SANFORD:
15	Q You were the director of quality
16	control at that time, sir?
17	A That's correct.
18	Q And you cannot answer whether there
19	were significant CGMP violations in that time
20	period?
21	MR. ANDERTON: Objection; asked
22	and answered.
23	THE WITNESS: Without knowing
24	the specific instances that they are

	141
1	action to protect the public health. During
2	this inspection, FDA observed significant CGMP
3	violations, which were the same or similar to
4	the deviations observed by the FDA excuse
5	me by FDA during its previous inspections
6	of Actavis Totowa facilities in 2006 and 2007.
7	And you see, sir, that it goes on to
8	list one, two, three five deviations; is
9	that correct?
10	MR. ANDERTON: Objection;
11	mischaracterizes the document.
12	You may answer.
13	BY MS. SANFORD:
14	Q Well, sir, I will withdraw my
15	question and just look at the sentence.
16	"These deviations included, but were
17	not limited to, the firm's failure to" and
18	you'll see in parentheses, sir, they list five
19	different areas or failures; is that correct?
20	MR. ANDERTON: Objection.
21	THE WITNESS: Again, without
22	knowing the specific instances they are
23	referring to, I really cannot answer your
24	question. What context they are talking

	142
1	about it and what instances they are
2	talking about, referring to, without
3	knowing that, I really cannot answer
4	this.
5	BY MS. SANFORD:
6	Q And without looking at those
7	documents, sir, you wouldn't be able to tell
8	whether what you were doing as director of
9	quality control was within current CGMP or
10	not?
11	MR. ANDERTON: Objection.
12	THE WITNESS: It could have
13	been there's some 483 observations. And
14	I have no idea what we responded, what
15	documents they have, and what they are
16	referring to in here. Without knowing
17	that, I really cannot comment.
18	BY MS. SANFORD:
19	And similar to the prior sections
20	that we read, sir, in regard to this specific
21	allegation, you took no steps to find out what
22	those CGMP violations were?
23	MR. ANDERTON: Objection.
24	You may answer.

	143
1	THE WITNESS: Well, we know
2	that we need to change some of our
3	practices, some of our procedures, the
4	way we handle. Beyond that, without
5	knowing all the specific instances, I
6	really cannot comment to that.
7	BY MS. SANFORD:
8	Q And by "we," sir, you mean your
9	department?
10	A My department means analytical
11	service. That's what you are referring to?
12	Q Well, at this time, sir, most of the
13	time was spent as director of QA QC and
14	analytical services combined. We've already
15	been over that. So I'm using that that's
16	what I mean.
17	A Yeah. Regarding quality control
18	laboratory, without knowing the proper
19	instances, exact instances, I really cannot
20	answer.
21	Q But you knew you needed to change
22	some of your procedures?
23	We always want to improve, improve
24	our operations. That's an ongoing process.

	144
1	So without knowing the specific instances, I
2	really cannot comment.
3	Q And if you don't ever go look for
4	the specific instances, you're never going to
5	know them, are you, sir?
6	MR. ANDERTON: Objection.
7	You may answer.
8	THE WITNESS: Again, FDA in
9	here, they're referring to some specific
10	instances. And I really need to know
11	what's those specific instances so I can
12	accurately respond to your question.
13	Without that, I really cannot answer your
14	question.
15	BY MS. SANFORD:
16	Q And that's not something you've
17	done, is it, sir?
18	MR. ANDERTON: Objection.
19	You may answer.
20	BY MS. SANFORD:
21	Q You haven't gone back to look at
22	what those specific instances are?
23	A We are every day improving our
24	operations. Every day we are upgrading our

	145
1	practices. I don't know exactly what they are
2	referring to, what you are referring to.
3	Q And my point is, sir, in regard to
4	what the FDA or the Department of Justice is
5	referring to, you've never investigated that?
6	This is a broader term. We need
7	to I need to know the specific instances
8	they are talking about. Like the first
9	instance, they are saying: Have adequate
10	written procedure for quality control unit and
11	to have quality control unit document and
12	investigate the failure of batch of drug to
13	meet specification.
14	Yes, so we looked into our
15	procedures, and every day we want to improve
16	and make additional improvements. What
17	exactly they are referring to, what instances
18	they are referring to, I really have no idea.
19	But without knowing that, I cannot answer.
20	MS. SANFORD: I'll object to
21	the nonresponsive part all except for the
22	last two sentences.
23	MR. ANDERTON: The
24	nonresponsive part to what?

	155
1	understand it, I'm going to ask that you ask
2	me to rephrase the question. Is that fair?
3	A That's fine.
4	Q Okay. And if I ask a question and
5	you answer it, I'm going to assume that you've
6	answered it truthfully. Is that fair?
7	A That's fair.
8	Q Okay. Great. Before your role at
9	Actavis as the director of quality control,
10	did I hear correctly that you worked as a lab
11	analyst, not for Actavis, but as a lab
12	analyst?
13	A In Actavis?
14	Q No, not at Actavis.
15	A In my beginning of the career, yes.
16	Q And as a lab analyst is that the
17	right term to use? You were
18	A Chemist.
19	Q A chemist. Okay.
20	(Is "chemist" the term that you use
(21)	to refer to your lab analysts at Actavis?
(22)	(A) (Yes.)
(23)	Q When you were in the role of
24)	chemist, and I realize for some other

	185
1	So you agree with me that in that
2	little over one-year time frame that you were
3	there, it went from a hundred products down to
4	roughly one product? You agree with that?
5	That's correct.
6	As the director of analytical
7	services, tell me in your words why roughly 99
8	products were discontinued.
9	MR. ANDERTON: Objection.
10	I instruct the witness to
11	answer only with respect to Digitek.
12	THE WITNESS: I have no idea.
13	BY MR. MILLER:
14	Q You have no idea. Have you ever
15	asked anybody?
16	A No.
17	Q Were you ever curious?
18	MR. ANDERTON: Objection.
19	You may answer.
20	THE WITNESS: Company made the
21	decision.
22	BY MR. MILLER:
23	Q Does it have anything to do with
24	safety?

	191
1	A Repeat that again, please.
2	Q Certainly. Well, we're inside this
3	big lab and you're testing anything from pills
4	to the actual blended powder; right?
5	(Witness shakes head.)
6	Q (It has to somehow get inside the lab)
7	for your chemists to test it; correct?
8	A (That's correct.)
9	Q How did it make its entry? How did
10	<pre>it get to your chemists?</pre>
11	The QA takes the samples from
12	manufacturing. They bring the samples in the
13	laboratory, gets logged in in the logbook.
14	Then samples are temporarily stored in a
15	cabinet. Then depending on the requirement,
16	the supervisor assigns the particular samples
17	to different chemists. And eventually it gets
18	tested, reviewed, and then released to QA.
19	Q Well, when a sample is ultimately
20	given to the chemist to test, were there any
(21)	fences or were there any like this drug comes
(22)	in and needs to go to a certain group of
23	chemists or were all your chemists qualified
(24)	to test whatever sample came through the door?


```
192
 1
                       MR. ANDERTON:
                                      (Are you saying)
 2
            "fences"?
 3
                       MR. MILLER:
                                    (Yes.)
 4
                       MR. ANDERTON:
                                      (Okay.)
5
                       MR. MILLER:) (It might be the)
6
            wrong term.
7
                       MR. ANDERTON: (I just wanted to)
            make sure I knew what word you were
(8)
(9)
            (saying.)
10
      BY MR. MILLER:
11
            (Q)
                 Okay.) (If you don't understand what)
       I'm saying, I'll --
12
13
            (A)
                 (I don't understand)("fences.")
14
            (Q)
                 I've been in places before where
15
      when you say somebody can't do something, he's
      got a fence around him.) (So I don't know what)
(16)
(17)
       term they would use.) Perhaps you didn't use
18
       such a term.
                 Could all -- did you have a group of
19
       chemists that were qualified to do content
20
      uniformity testing, or were all chemists
21
22
      capable of doing all tests?) (How did you)
23
      divide it up?)
24
                       MR. ANDERTON:
                                      Objection.
```

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193
 1
                      You may answer.
 2
                      THE WITNESS:) (Well, some people)
 3
            are more experienced on handling raw
 4
            material testing, which are basically
 5
            weight chemistry analysis. Some people
 6
            are more experienced on instrumental
 7
            analysis, like HPLCs.) (So accordingly,)
 8
            the work was assigned.)
(9)
      BY MR. MILLER:
10
                 Okay.) (Let's just say something came)
            (Q)
11
       in for HPLC testing.) (That's high performance)
12
       liquid chromatography?)
13
            (A)
                 Chromatography.
14
            0
                 If it was a particular type of drug,
15
      would you say, "Oh, no. That product needs to
16
      go to this person"? Or once something came in
      for HPLC, all HPLC analysts were capable of
17
18
      testing that product?
19
                      MR. ANDERTON:) (Objection.)
20
                      You may answer.
21
                      THE WITNESS: Basically any
22
            HPLC chemist can handle all the product,
            but certain products are very
23
           technique-dependent.
24
```

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	194
1	BY MR. MILLER:
(2)	Q (Very technique?)
(3)	A (Technique.) (It may require liquid)
4	extraction. Those are very
5	technique-dependent.
6	Q If a technique-dependent product
7	came in, did you have a specific tester or
8	group of testers that you liked to use?
9	A They are more experienced on that
10	product.
11	More experienced on that product?
12	What were some of the products that
13	<pre>were more technique-dependent?</pre>
14	MR. ANDERTON: Objection. I
<mark>15</mark>	instruct the witness not to answer or to
16	answer only with respect to Digitek.
17	BY MR. MILLER:
18	Q Was Digitek a technique-dependent
19	product?
20	A No.
21	Q So if Digitek came in, it could go
22	to any of the HPLC testers?
23	A That's correct.
24	Q And if there was a content

	198
1	we respond to FDA, then quality assurance
2	determine what it is that we need to improve
3	and communicate it to every department.
4	Q Do you have any specific memory of
5	an FDA 483 inspection going through that
6	process and then becoming a project that you
7	worked on? Did you ever work to specifically
8	improve an observation found by the FDA 483 in
9	either 2006, '7, or '8?
10	MR. ANDERTON: Objection.
11	You may answer.
12	THE WITNESS: Yes. We had a
13	series of quality system improvement
14	plan; and it may happen there, that what
15	it is that we need to look into.
16	BY MR. MILLER:
17	Q Were you a member of the quality
(18)	(A) (System improvement plan, QSIP.)
(19)	Q QSIP. Were you a member of QSIP?
(20)	MR. ANDERTON: Objection.
(21)	You may answer.
(22)	THE WITNESS: (Yes, I was)
(23)	
	participating in QSIP plan.
24	


```
199
 1
       BY MR. MILLER:
 2
            (Q)
                  And how often did -- who else was a
3
       member of the QSIP plan?
 4
                       MR. ANDERTON:) (Objection.)
5
                       You may answer.
6
                       THE WITNESS: QA,
(7)
            manufacturing, R&D, quality control, IT.
(8)
       BY MR. MILLER:
(9)
            (Q)
                 (How often -- were there meetings)
10
       held by the QSIP?
11
                       MR. ANDERTON:) (Objection.)
12
                       You may answer.
13
                       THE WITNESS:) (Yes.)
14
       BY MR. MILLER:
15
            (Q)
                 Am I accurate in calling it the
       QSIP?) (Was that a group?) (It's a plan but)
16
(17)
       what --
18
            (A)
                 (It's a plan.)
                  What did the group call themselves,
19
            (Q)
       or did you have a name?
20
                  There is no group name. That's it.
21
            (A)
22
            (Q)
                  If you were going to meet, how did
23
       you identify everybody?)
24
            (A)
                 (QSIP.)
```

	200
1	Q (Okay.) (QSIP.) (All right.) (How often)
(2)	(did QSIP meet?)
3	A I believe it was almost every week.
4	Q (Was there a report that was done)
5	from the weekly get-together of QSIP?
6	(A) (QA may have produced.) (I have no)
7	<pre>I don't remember.</pre>
8	Q I would like to hand you what was
9	previously marked as Exhibit 68. Sir, I'll
10	represent to you that this is the findings of
11	an FDA inspection at Actavis Totowa in
12	July-August of 2006. And it's your testimony
13	that you've never seen this document before;
14	is that correct?
15	A That's correct.
16	Q But before working at Actavis, you
17	have, in fact, seen a document in this form,
18	an FDA 483?
19	MR. ANDERTON: Objection.
20	You may answer.
21	THE WITNESS: Yes.
22	BY MR. MILLER:
23	Q You're familiar with the format of
24	it?

	206
1	A Yes.
2	Q And it goes on to give amplifying
3	information. Actually, before I get into
4	that, you would agree with me that this is the
5	quality control unit, a subset of which is the
6	quality control, the chemists. They fall
7	under this, what we have discussed as the
8	quality control unit; correct?
9	A Quality control laboratory is part
10	of the quality control unit.
11	And you agree with me that all
12	products, hundred products are evaluated and
13	tested with that quality control unit; is that
14	correct?
15	A Quality makes the decision. Quality
16	control laboratory tests the product. Quality
<u>17</u>	assurance decides reject or acceptance of that
18	product.
19	Q Of the hundred products that were
	being made when you were hired in April of
20	
20 21	2007, were all of them being tested by the
	2007, were all of them being tested by the Actavis quality control unit or were some of
21	

	208
1	Q And Digitek is tested by that lab
2	that reports to that quality control in the
3	group quality control unit; is that fair?
4	MR. ANDERTON: Objection.
5	You may answer.
6	THE WITNESS: Quality unit
7	decides the acceptance or rejections of
8	the product to be in the market. Quality
9	control tests the product. Manufacturing
10	manufactures the product. Packaging
11	package the product. The overall quality
12	unit decides whether to release or reject
13	the product.
14	Quality control is one of the
15	unit to test the product. So quality
16	decides not just only quality control
17	lab; the entire quality of the product.
18	BY MR. MILLER:
19	Q Fair enough. And one of those
20	products is Digitek?
21	A Digitek.
22	Q Thank you. Then they go into
23	specifics, and it says: "Specifically, there
24	is no assurance that the Quality Unit can be

	209
1	relied upon to fulfill its responsibilities to
2	assure that all drug products released to the
3	marketplace meet the requirements for
4	identity, strength, quality, and purity that
5	they purport to have."
6	Did I read that correctly, sir?
7	A Yeah, you are reading what it says.
8	Q Okay. And then as quality control
9	director in the latter part of April 2007,
10	were you made aware of this finding through
11	any other means besides this 483?
12	(MR. ANDERTON: Objection;
(13)	mischaracterizes his testimony.
(14)	(You may answer.)
(15)	THE WITNESS: First of all,
16	this particular 483 was issued prior to
17	my employment in Actavis. And I was not
18	given this 483, and I was not aware what
19	specific circumstances they are referring
20	to to come to that conclusion, to come to
21	that interpretation.
22	BY MR. MILLER:
23	Q And you also are not aware of the
24	response that the company made?

	220
1	BY MR. MILLER:
2	Q Certainly. What does "all products"
3	mean, just the two words together, "all
4	products"? You're director of quality control
5	at Actavis and someone says to you "all
6	products"; what does that mean to you?
7	MR. ANDERTON: Objection.
8	You may answer.
9	THE WITNESS: That means all
10	products.
11	BY MR. MILLER:
12	Q And at Actavis, would that be
13	roughly a hundred products that we discussed?
14	A That's all hundred products.
15	Q Is Digitek one of those hundred
16	products?
17	A Digitek is one of the products.
18	Q It goes on to say: "Batches of drug
19	products that initially failed to meet release
20	specifications were released into interstate
21	commerce without being fully investigated, all
22	laboratory data was not included with the
23	batch records and manufacturing deviations
24	were not always documented."

	221
1	Sir, you agree with me that that is
2	a violation of CGMP?
3	(MR. ANDERTON: Objection.)
(4)	You may answer.
5	THE WITNESS: This is
6	observation of the investigator. Without
7	knowing all the facts, without knowing
8	the specific instances, I really cannot
9	answer to this question.
10	BY MR. MILLER:
11	Q And without knowing
12	A This is generalization of their
13	interpretation.
14	Q Okay. So without knowing any more
15	facts, you wouldn't be able to act upon that?
16	A Well, I would ask that what
17	documents that we provided to them, to clarify
18	those, their interpretation, what response we
19	have given to them, what they are referring to
20	for this, to come to this particular
21	conclusion.
22	Q Okay. Of the quality control unit
23	subareas, which we identified as quality
24	assurance, quality systems, training, quality

	223
1	unit, we've established that, one, it pertains
2	to the quality assurance. Does it pertain to
3	quality systems?
4	MR. ANDERTON: Objection.
5	You may answer.
6	THE WITNESS: Well, at that
7	time I don't know I don't know that
8	Actavis' organizational structure,
9	whether quality system was a separate
10	entity in the quality unit. I have no
11	idea, so I really cannot answer that.
12	BY MR. MILLER:
13	Q Okay. Quality system isn't your
14	bailiwick. Fine. Does it apply to quality
15	control?
16	A Quality control is a part of quality
17	unit.
18	Q But does this specific observation,
19	Observation 1, which points out that the
20	quality control unit lacks authority to fully
21	investigate errors that have occurred, does
22	this observation pertain to quality control at
23	Actavis?
24	MR. ANDERTON: Objection.

	224
1	You may answer.
2	THE WITNESS: Yes. It says
3	laboratory data was not included.
4	BY MR. MILLER:
5	Q Fair enough. Now that we have read
6	Observation 1 and you have identified that it
7	pertains to the quality control department at
8	Actavis, which you took over in April of 2007,
9	was this information relayed to you in any way
10	in order to make improvements?
11	MR. ANDERTON: Objection.
(12)	You may answer.
(13)	THE WITNESS: Yes. QSIP plan.
14	BY MR. MILLER:
15	Q So there was a QSIP plan that
16	reflected this finding, and it was an issue
17	that you felt you needed to improve?
18	MR. ANDERTON: Again,
19	mischaracterizes his testimony.
20	THE WITNESS: QSIP plan has all
21	the different areas, the training,
22	documentation, updating all the
23	procedures. All are included in the QSIP
24	plan.

	225
1	BY MR. MILLER:
2	Q Let's take a look at Observation
3	No. 2. Observation No. 2 addresses laboratory
4	records. As a director of quality control, do
5	laboratory records fall under your division?
6	A Yes.
7	Q Did you keep laboratory records for
8	all drugs?
9	A Yeah.
10	Q Did you keep laboratory records for
11	Digitek?
12	A Yes.
13	Q If there's an observation or an
14	issue that affects laboratory records across
15	the board, would you agree with me that it
16	also affects Digitek?
17	MR. ANDERTON: Objection;
18	mischaracterizes the document.
19	MR. MILLER: I didn't bring the
20	document up.
21	BY MR. MILLER:
22	Q But go ahead. You may answer.
23	A Repeat that question again.
24	Q Certainly. Laboratory records that

	228
1	MR. MILLER: Certainly.
2	BY MR. MILLER:
3	Q Were you familiar with the fact that
4	Observation 2 of the FDA 483 dated July 2006
5	identified that laboratory records are
6	deficient in that they do not include a
7	complete record of all data obtained during
8	testing?
9	A I don't know. Maybe the records
10	were misplaced or without knowing the
11	facts, I really cannot answer.
12	Q I'm asking if you were aware this
13	was a problem. Was this something that needed
14	to be fixed?
15	A As I said, I never received or
16	reviewed this 483. All we know is through
17	QSIP program, so we need to improve certain
18	areas.
19	Q Were you ever told about this
20	information in any other format?
21	A No.
22	Q No?
23	A Except in QSIP.
24	Q In QSIP? (Did QSIP ever say to you:

	229
1	Director of quality gentral this is
	(Director of quality control, this is)
(2)	Observation 2 from the 2006 FDA 483; we want
(3)	(you to fix it?)
4	(A) QSIP says what areas need to be
5	(improved, and there was a plan to improve)
6	those areas and those practices.
7	Q Were you ever tasked to specifically
8	improve this finding, Observation 2?
9	A Yes. We upgraded our documentation
10	system, the chemists to document their
11	findings in the notebook, and that all part of
12	the QSIP program.
13	Q So you were aware of this, and you
14	did work to make this problem better?
15	MR. ANDERTON: Objection;
16	mischaracterizes his testimony.
17	You may answer.
18	BY MR. MILLER:
19	Q Is that true?
20	A Through QSIP plan.
21	Q You did that through the QSIP plan?
22	A Right. Company had a QSIP plan.
23	Q In fact, you were told: This is
24	Observation No. 2 of the FDA 483; we want you

	234
1	mischaracterizes the document.
2	You may answer.
3	THE WITNESS: Repeat that
4	question again.
5	MR. MILLER: Certainly.
6	BY MR. MILLER:
7	Q Will you agree that the first row
8	after the title August 2006 GMP Inspection
9	Totowa is titled 483 Observation 1?
10	A Yes.
11	Q Does the W/L 1 mean anything to you?
12	A I can interpret as Warning Letter,
13	Item 1.
14	Q Okay. And Observation 1, the next
15	line with the column that's identified as
16	Observations, and looking at 483 Observation 1
17	says: "Failure of the Quality Unit to fulfill
18	its responsibilities." Specifically:
19	"Failure to fully investigate errors; all lab
20	data not included with batch records;
21	manufacturing deviations not always
22	documented."
23	Do you have an understanding that
24	that reflects the findings of the Exhibit 68,

	235
1	which was Observation 1 of the 483?
2	(MR. ANDERTON:) (Objection.)
(3)	BY MR. MILLER:
(4)	Q You're more than welcome to take the
(5)	(time and compare the two if you like.)
(6)	(MR. ANDERTON:) (You may answer.)
7	THE WITNESS: Yeah. It's
8	pretty much taken out from this
9	Observation 1.
10	BY MR. MILLER:
11	Q Okay. So looking at Observation
12	No. 1 on a document that was provided to us by
13	Actavis, you agree that it identifies Totowa
14	action items and documentation needed. The
15	responsible person for this Observation 1 is
16	Scott Talbot. And you identified him earlier
17	as your direct supervisor?
18	A Right.
19	Q And what was his title?
20	A Site head of quality.
21	Q Site head of quality. Okay.
22	And then Dan Bitler, what was his
23	title?
24	A Was the director of quality

	237
1	A I never saw this document before.
2	Q Okay. Then Observation No. 2 of the
3	483 as it's rewritten on this Actavis company
4	document states: "Quality Unit failed to
5	assure that lab notebooks include all data
6	<pre>generated during testing."</pre>
7	Did I read that correctly?
8	A Yes.
9	Q And you agree with me that it
10	equates to the observation that we went over
11	in Observation 2 of the actual 483?
12	Yeah, it came out from Observation
13	No. 2.
14	Q And if we look over here to the
15	responsible person and comments, it simply
16	says "Roy." Do you have any reason to doubt
17	that that is not you?
18	MR. ANDERTON: Objection.
19	THE WITNESS: That's me, Roy.
20	BY MR. MILLER:
21	Q That is you?
22	A Right.
23	Q Were you aware that you were the
24	responsible person for the Observation No. 2,

	238
1	specifically, "Quality Unit failed to assure
2	that lab notebooks include all data generated
3	during testing"?
4	MR. ANDERTON: Objection; asked
(5)	and answered.
6	THE WITNESS: I was not in
7	Actavis at that time when that happened
8	from this is from 2006.
9	BY MR. MILLER:
10	Q Did they know that you were coming
11	to work for Actavis during the inspection of
12	2006?
13	A I don't think so.
14	Q I wouldn't think so. Okay. Then
15	explain to me why a company document would
16	have "Roy" written on it. You agree that it
17	pertains to you?
18	A I don't understand your question.
19	Q Well, I'm trying to understand this
20	document. You agree with me that it pertains
21	to the FDA 483 Observation 2. We agree it's
22	similar findings and that the responsible
23	person is identified as you. Do you recall
24	being identified as the responsible person for

	240
1	Q And did you or anyone that reported
2	to you work on that action item?
3	A Yes. We had a program based on
4	QSIP. All the chemists were retraining. So
5	this document was updated probably based on
6	those training documents.
7	Q Okay. And when the analysts were
8	retrained, they were retrained about lab
9	notebooks across the board, not any particular
10	<pre>product; correct?</pre>
11	A Across the board.
12	Q Across the board?
(13)	A Documentation practices.
14	Q The problem you agree was identified
15	across the board, so the training was across
16	the board?
17	MR. ANDERTON: Objection.
18	BY MR. MILLER:
19	Q You can answer.
20	(MR. ANDERTON: Wait.)
(21)	Mischaracterizes his testimony.
(22)	You may answer.
23	THE WITNESS: The training was
24	given specifically in here what it

	241
1	mentioned, the documentation practices.
2	They were specifically instructed to
3	document every observations and all the
4	procedures they are following.
5	BY MR. MILLER:
6	Q (For all products?)
7	A All products, for any products.
8	Q Any product.
9	(And "Procedures are in place where)
(10)	all data generated during testing are entered
(11)	(into the new lab notebooks.")
(12)	Did I read that correctly?
13	A That's correct.
14	Q Do you understand what the action
15	item meant when it says "new lab notebooks"?
16	Were the lab notebooks changed or altered?
17	MR. ANDERTON: Objection.
18	You may answer.
19	THE WITNESS: Yes. We make it
20	more simpler, the new notebooks. Before
21	it was like 200 pages of bound book. And
22	we have different type of notebook, ready
23	lab notebook which is prenumbered.
24	

	242
1	BY MR. MILLER:
2	Q And those lab notebooks, either the
3	old style or the new styles referred to in
4	this action item, either variant had an index
5	in the front of it; isn't that correct?
6	A That's correct.
7	Q Fair enough. I want to go back and
8	take a look at Exhibit 68, which, again, is
9	the 483. And this time I want to take a quick
10	look at Observation No. 2. It says
11	specifically one second. I want to zoom in
12	a little bit more.
13	"Specifically, the Quality Unit
14	failed to assure that laboratory notebooks
15	include all data generated during testing and
16	that analysts document in their laboratory
17	notebook all sample preparation and testing at
18	the time it occurs. Additionally, SOP QC-59,
19	Investigation of out of specification test
20	results (OOS) is not always followed." And
21	then it says, "For example."
22	As someone who's been in the quality
23	control industry for pharmaceutical labs for
24	quite some time and someone who has read 483s

	243
1	in the past, is it a fair statement to say
2	that "for example" means to me that these are
3	some examples but yet there are other examples
4	out there; it's not an exclusive list?
5	MR. ANDERTON: Objection.
6	You may answer.
7	THE WITNESS: Not necessarily.
8	Maybe this is only example.
9	BY MR. MILLER:
10	Q Right. But what does "only example"
11	mean to you?
12	A Maybe only one incidence.
13	Q So you think
14	A That all depends on FDA
15	investigator's interpretation at that time.
16	Q But you would interpret "for
17	example" as either being only a couple
18	examples or an exhaustive list?
19	A Repeat that again.
20	Q Yeah. You would interpret it, as a
21	director of quality control, as potentially
22	either being only a couple exhaustive examples
23	or would you consider it to be a few of many
24	examples?

	244
1	
1	MR. ANDERTON: Objection.
2	You may answer.
3	THE WITNESS: We look into
4	every observations very carefully and
5	make necessary improvement depending on
6	that observation.
7	BY MR. MILLER:
8	Q I'd like to take a look at the next
9	page, if you would, sir, Observation No. 3.
10	And Observation No. 3 says: "The
11	responsibilities and procedures applicable to
12	the quality control unit are not fully
13	followed.
14	"Specifically, there is no assurance
15	that the Quality Unit can detect discrepancies
16	in reports for which they are responsible.
17	Data and reports reviewed and approved by the
18	Quality Unit were not accurate and complete
19	and did not adhere to established procedures.
20	In addition, changes are not always documented
21	in the change control system."
22	Were you made aware of this
23	observation through any means, sir?
24	May have been through quality system

	245
1	<pre>improvement plan.</pre>
2	And as the director of quality
3	control, did you determine this to be a
4	problem across the board for all products?
5	MR. ANDERTON: Objection.
6	(You may answer.)
7	THE WITNESS: As a director of
8	quality control, we like to improve our
9	operation all the time. As I said
10	before, it was a pharmaceutical
11	industry is a continuously changing
12	environment. New regulation comes up,
13	new industry practices, and we need to
14	improve. Based on FDA observation, based
15	on discussion in the trade meeting, we
16	always improve. This could be result of
17	that.
18	BY MR. MILLER:
19	And by way of example, this
20	observation, Observation No. 3, you want to
21	improve this for the entire lab. You didn't
22	go to the examples that they gave and just fix
23	the examples; you fixed it throughout the
24	<pre>entire lab; is that correct?</pre>

	246
1	(MR.)(ANDERTON:) (Objection.)
2	THE WITNESS: That's correct.
3	BY MR. MILLER:
(4)	Q I'm sorry?
5	A That's correct.
6	Q That's correct. And you would agree
7	under the quality unit, that this is a quality
8	control issue; may involve other departments,
9	but it is a quality control issue?
10	A It says the quality issues, not
11	quality control laboratory issues
12	specifically.
13	Q Do you recall working on this
14	observation or any form of this observation
15	through the QSIP team?
16	MR. ANDERTON: Objection.
17	You may answer.
18	THE WITNESS: I need to go to
19	the specific citation before I can
20	respond to you.
21	BY MR. MILLER:
22	Q Well, if we take a look at
23	Exhibit 84, specifically the third page,
24	Actavis 00508283, where this document outlines

	249
1	Q And that training pertained to all
2	drugs, all products?
3	A All documentation.
4	Q All documentation of all products?
5	A All products.
6	Q Let's take a look at Exhibit 68
7	again, the FDA 483. And this time we're going
8	to go to Observation No. 4. Observation 4:
9	"Written records are not always made of
10	investigations into the failure of a batch or
11	any of its components to meet specifications.
12	"Specifically, investigations were
13	not conducted when out of specification
14	results were generated. Samples were retested
15	and the original results were not
16	<pre>invalidated."</pre>
17	Did I read that correctly?
18	A Yes.
19	Q Is it important for a chemist
20	working at a pharmaceutical lab to investigate
21	<pre>out-of-specification results?</pre>
22	MR. ANDERTON: Objection.
23	You may answer.
24	THE WITNESS: In laboratory,

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250
 1
            anytime we observe any out of
 2
            specification, yes, we investigate.
      BY MR. MILLER:)
 3
 4
                 And was this one of the items
            (Q)
 5
      observed by the FDA that you would have
 6
      rectified through QSIP?
 7
                      MR. ANDERTON:) (Objection.)
 8
                      You may answer.
(9)
                      THE WITNESS:) (I clearly need to)
10
            look into the specific instances where
11
            that happened.) (So without that, I really)
12
            cannot answer.
13
      BY MR. MILLER:
14
            0
                 Well, if we take a look at
      Exhibit 84 that was identifying which
15
16
      observations were assigned to who, you agree
17
      with me on Actavis 508 ending in 283 that the
18
      483 Observation 4, investigations were not
19
      conducted into lab OOSs, or out of
      specification, that this action item went to
20
21
      Scott Talbot and Roy?
22
            A
                 That's right.
23
                 And Roy is you; correct?
            0
24
                 That's correct.
            A
```

	251
1	And seeing this document, does that
2	refresh your recollection on working on this
3	action item?
4	A Yes. We improved our OS
5	investigation procedures; that is, DOI QC-59.
6	And we improved to adequately investigate the
7	laboratory investigation.
8	And you would agree with me that if
9	a lab chemist is not properly investigating an
10	OOS, then that is an issue or problem with the
11	lab, not that one incident where it occurred;
12	is that correct?
13	MR. ANDERTON: Objection.
14	You may answer.
15	THE WITNESS: This is
16	interpretation of FDA investigator at
17	check what it gave in OC-059 12 at that
18 19	check what it says in QC-059 12 at that time and what was the practice at that
20	time was followed.
21	If the chemists were following
22	that particular practices and procedures,
23	they are following the procedures. It
24	may not be liking of FDA investigator, so

	252
1	that's what their comments were that was
2	not, in their mind, it was not properly
3	conducted.
4	BY MR. MILLER:
(5)	Q Do you recall working on the action
(6)	items to rectify this situation?
7	(A) (Yes.) (We updated our investigation)
8	(procedure.)
9	Q And you updated investigation
10	procedures for all products?
11	A That's the lab procedure. That
12	involves all the products.
13	Q If we take a look at Observation 5
14	on the 483, it states that: "Input to and
15	output from the computer are not checked for
16	accuracy.
17	"Specifically, audits were not
18	conducted of the TotalChrom Data Acquisition
19	System used to run the HPLC instruments during
20	analysis of drug products. Sample injections,
21	processing methods, and sample weights were
22	not reviewed or verified for the accuracy of
23	reported sample results during testing of
24	in-process, finished product and stability


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253
 1
      samples."
                 Did I read that correctly?
2
3
           A
                 Yes.
                As the director of quality control
4
5
      of Actavis, do you take that to apply to all
6
      products?
7
                      MR. ANDERTON: Objection.
8
                      You may answer.
9
                      THE WITNESS: Whenever we
10
            improve our practices and procedures in
11
           the laboratory, that's the practice and
12
           procedures encompasses all the products.
13
      BY MR. MILLER:
14
           (Q)
                 Do you recall being assigned this as
15
      an action item for you to work on through
(16)
      (OSIP?)
(17)
                 May have been.
           (A)
18
                 And, in fact, if we look back at
            (Q)
      Exhibit 84, you will see that Observation 5:
19
      Audits were not conducted of the TotalChrom)
20
21
      Data Acquisition System used to run the HPLC
22
      instruments.) (And the action item goes to in)
23
      the last column Scott Talbot, Roy, and Nilesh?
24
                 Do you recall now working on this
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	254
1	action item?
2	(MR. ANDERTON:) (Objection.)
3	(You may answer.)
(4)	THE WITNESS: These are action
5	item may have been completed before my
6	time, before I joined Actavis.
7	BY MR. MILLER:
8	Q Well, that date in the
9	second-to-last column says July 12 of 2007.
10	If we go back to the first page, we'll see
11	that that says "Date verified correction." Do
12	you see that, sir? And you would agree with
13	me that you were on the premises July 12 of
14	2007?
15	A That's correct.
16	Q Do you recall working on this action
17	item?
18	A Yeah. Maybe the last item was
19	pending and during that time I was there.
20	Q As the director of quality control
21	for Actavis labs and the chemists, would you
22	agree that failure to conduct audits of the
23	TotalChrom data acquisition system used to run
24	HPLC is a violation of the CGMPs?

	259
1	483?
2	MR. ANDERTON: Objection.
3	You may answer.
4	THE WITNESS: Could you be more
5	specific?
6	MR. MILLER: Yes.
7	BY MR. MILLER:
8	Were you involved in rectifying the
9	problem as outlined in Observation 6?
10	MR. ANDERTON: Objection.
11	You may answer.
12	THE WITNESS: No. During that
13	time, I didn't work on any cleaning
14	validation methods.
15	BY MR. MILLER:
16	Q But if we go back to Exhibit 84, and
17	that was Observation 6, in fact, from this
18	document, it appears that the column which
19	identifies who is responsible for the action
20	items is blank. You would agree with that?
21	A Yes.
22	Q And if I go through Observation 7, I
23	don't see your name, so we'll speed this up a
24	little bit. Observation 8, not identifying

	261
1	were not identified with product name and
2	batch number; correct?
3	MR. ANDERTON: Objection.
4	You may answer.
5	THE WITNESS: Chemists may have
6	a different way of identifying those
7	solutions, and FDA's interpretation is to
8	be identified by product name and batch
9	number. They may have a different
10	practices.
11	BY MR. MILLER:
12	Q In your role as responsible person
13	for the items that we've addressed, do you
14	recall filling out any report or information
<mark>15</mark>	regarding what actions you took?
<mark>16</mark>	A We discussed in our QSIP meeting and
17	produced the procedures that we have updated,
18	produced the document that the chemists were
19	trained with those procedure, and that's what
20	recorded.
21	Q After all of these observations were
22	identified regarding the lab at Actavis, did
23	you feel that your chemists were competent and
24	capable to perform the functions required of

	267
1	A I was not aware of that particular
2	document.
3	Q You were not what?
4	A I was not aware of that document.
5	Q You were not the what of the
6	document?
7	A I was not knowledgeable about that
8	document.
9	Q You were not knowledgeable about
10	that document.
11	So if the company sends a letter to
12	the FDA, as the director of quality control,
13	you're not going to give a document any weight
14	unless you are allowed to look at it?
15	A I was not knowledgeable of that
16	particular document.
17	Q Okay. If we go back
18	A I was not given that document.
19	Q If we go back to Exhibit 69, which
20	is the Actavis Totowa monthly update in which
21	we read into the transcript: We appreciate
22	the FDA's detailed inspection and thorough
23	observations. We agree that the observations
24	cited on Form 483, Items 1 through 15, are

	268
1	correct and constructive and have identified
2	the need for improvements in our operational
3	procedures and practices at the Actavis Totowa
4	Little Falls, New Jersey, facility.
5	And is it your testimony here today,
6	sir, that if the company, specifically Nasrat
7	Hakim, sends such a letter to the FDA, that
8	you don't believe it carries any weight in
9	your responsibilities at the company unless
10	you are given a copy of it?
11	No. It says that we need to improve
12	our operational procedures. That doesn't mean
13	that we are in violation. And it clearly says
14	need for improvement in our operations.
15	Q Did the FDA 483 investigations have
16	anything to do with the 100 products we
17	discussed the production line being stopped?
18	MR. ANDERTON: Objection.
19	instruct the witness to answer only with
20	respect to Digitek.
21	THE WITNESS: Repeat that
22	again.
23	MR. MILLER: Certainly. Well,
24	in light of that objection, I'll

	277
-	
1	BY MR. MILLER:
2	Q How does eventually recalling a
3	number of products relate to the fact that
4	Actavis explained that this is part of a
5	larger recall of products stemming from an
6	on-site FDA inspection?
7	MR. ANDERTON: Objection.
8	You may answer.
9	THE WITNESS: I have no idea.
10	BY MR. MILLER:
11	Q But you agree that Actavis did, in
12	fact, recall a larger group of products? You
13	agree with that?
14	A Yes, Actavis recalled a number of
15	products.
16	Q Do you agree that the larger recall
17	of products stemmed from an on-site FDA
18	inspection?
19	MR. ANDERTON: Objection. I
20	instruct the witness not to answer except
21	with respect to Digitek.
22	Do you understand my
23	<pre>instruction?</pre>
24	THE WITNESS: Yes.


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                      Could you repeat your question
 1
 2
           again.
 3
                      (MR. MILLER:)
                                   Yes.
 4
      BY MR. MILLER:
 5
                Was the recall of Digitek part of a
           O
      larger recall of products stemming from an
 6
7
      on-site FDA inspection?
 8
                      MR. ANDERTON: And I, again,
            object and instruct the witness to answer
9
10
           only with respect to Digitek.
11
                      MR. MILLER:) (My question was)
12
           only with respect to Digitek.
13
                      MR. ANDERTON:
                                     Not really.
14
      BY MR. MILLER:
                Sir, the question is: Was Digitek
15
           Q
16
      part of a larger recall of products stemming
      from an on-site FDA inspection?
17
18
                      MR. ANDERTON: Again, I object
19
            and instruct you to answer only with
20
           respect to Digitek.
21
      BY MR. MILLER:
22
           Q
                And with that instruction, you're
23
      okay to answer.
24
                      MR. ANDERTON: You may answer
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1	with that instruction.
2	THE WITNESS: I really cannot
3	answer this question because I don't know
4	what triggered to recall the products. (I)
5	was not part of the discussion. I was
6	not part of that meeting.
7	MR. MILLER: Fair enough.
8	BY MS. SANFORD:
9	Q Sir, I'm going to hand you what was
10	previously marked as Exhibit 25.
11	MR. ANDERTON: 25?
12	MR. MILLER: 25.
13	BY MR. MILLER:
14	Q Sir, have you seen this document
15	before?
16	A No.
17	Q Have you ever okay.
18	Now, this document, I'll represent
19	to you, provided to us by Actavis,
20	specifically Document 0028242 titled a
21	"Revised Warning Letter" from the FDA dated
22	February 1 of 2007. Are you familiar with the
23	term the "Revised Warning Letter"?
24	A No.

	281
1	significant deviations from the current good
2	manufacturing practice regulations set forth
3	in Title 21, Code of Federal Regulations,
4	Parts 210 and 211, in conjunction with your
5	firm's manufacture of prescription drug
6	products.
7	Are you familiar that a letter
8	February of 2007 went to the Little Falls
9	plant regarding an inspection that was
10	conducted in July and August of 2006?
11	MR. ANDERTON: Objection; asked
12	and answered.
13	BY MR. MILLER:
14	Q It's okay to answer.
15	A No, I was not familiar with this
16	letter.
17	Q Okay. It goes on to discuss
18	findings. And this paragraph where I just
19	read where it talks about documented
20	significant deviations from the current good
21	manufacturing practice, now, would that apply
22	to the quality control department that you're
23	in charge of in April of 2007?
24	MR. ANDERTON: Objection.

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1	You may answer.
2	THE WITNESS: Without going
3	through all the details, I cannot respond
4	to your question because it's significant
5	observations or deviations pertaining to
6	where? We need to go through all these
7	observations.
8	BY MR. MILLER:
9	Q Let's do it.
(10)	(A) (Yeah.)
11	Q It says: The inspection revealed
12	that drug products manufactured in your
13	facility are adulterated within the meaning of
14	21 USC 351(a)(2)(B), Section 501(a)(2)(B) of
15	the Federal Food, Drug, and Cosmetic Act,
16	referred to as the Act.
17	As a director of quality control at
18	Actavis, what does a term "adulterated" mean
19	when it's used on a pharmaceutical product?
20	MR. ANDERTON: Objection.
21	You may answer.
22	THE WITNESS: Quality control
23	laboratory tests the product as per the
24	procedure and forward the results to

	283
1	quality assurance to act on it. That's
2	what the function of quality control
3	unit.
4	BY MR. MILLER:
5	Q Okay. I didn't ask about the
6	function of the quality control unit. My
7	question is specifically the term
8	"adulterated." If the FDA uses the term
9	"adulterated," what does that term mean as
10	it's used in conjunction with a pharmaceutical
11	product?
12	MR. ANDERTON: Objection.
13	You may answer.
14	THE WITNESS: It's a broad
15	terminology of adulteration in here.
16	BY MR. MILLER:
17	Q I'm sorry?
18	A It's a broad terminology of
19	adulteration in here. This is a type of word
20	that FDA, they use in their document, either
21	in 483 or in warning letter. We need to go
22	through each specific observation. Then we
23	can respond to specific question.
24	

	285
1	to see in the letter?
2	MR. ANDERTON: Objection.
3	THE WITNESS: Could you be more
4	specific? Additional findings, what are
5	you referring to?
6	BY MR. MILLER:
7	Q If a warning letter says "the
8	significant observations included but were not
9	limited to the following," does that mean that
10	the significant observations we're going to
11	read about is not a complete list, that there
12	are observations beyond what are on the
13	document?
14	A That is their standard terminology
15	they use. Whatever observations they felt
16	they observed, they list all those
17	observation. They have shown there may be
18	other observations, may not be. So I really
19	cannot comment on this particular statement.
20	Q Fair enough. Well, specifically
21	No. 1 states: "Significant deficiencies were
22	found in the operation of your firm's quality
23	control unit, and as a result there is no
24	assurance that many drug products manufactured

	286
1	and released into interstate commerce by your
2	firm have the identity, strength, quality, and
3	purity that they purport to possess."
4	If that information was provided to
5	the company seven or eight weeks before you
6	took the position of director of quality
7	control, do you feel that it's important that
8	you know that?
9	MR. ANDERTON: Objection.
10	You may answer.
11	THE WITNESS: As I said, we are
12	working through our QSIP plan. Those
13	any observations are included in QSIP
14	plan and we are improving our practices
15	and procedures.
16	BY MR. MILLER:
17	Q Did the QC plan ever discuss
18	specific findings from the warning letter?
19	MR. ANDERTON: Objection;
20	mischaracterizes his testimony.
21	BY MR. MILLER:
22	Q It's okay to answer.
23	MR. ANDERTON: You may answer
24	if you know.

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 1
                      THE WITNESS: I don't know.
 2
      BY MR. MILLER:
 3
            0
                 Let's go to Page 4.
 4
                      MR. ANDERTON: Of the warning
 5
            letter?
 6
                      MR. MILLER: Yes.
      BY MR. MILLER:
 8
                And it's Observation No. 7. It
9
      says: "Your firm's cleaning validation
10
      studies were found to be inadequate and, as a
11
      result, there was no assurance that equipment
12
      is adequately cleaned between the manufacture
      of different drug products."
13
                Were you aware, as the quality
14
15
      control -- as the director of quality control,
16
      that there was an issue with cleaning
      validation studies seven weeks prior to your
17
18
      taking that position?
19
                      MR. ANDERTON: Objection.
20
                      You may answer.
21
                      THE WITNESS: Was I aware of
22
           this cleaning validation?
23
      BY MR. MILLER:
24
           Q
                Yes.
```

	288
1	A No.
2	Q Did you ever become aware that there
3	were issues with cleaning validation studies?
4	MR. ANDERTON: Objection.
5	You may answer.
6	THE WITNESS: We may have a
7	QSIP item to improve.
8	BY MR. MILLER:
9	Q And it says "For example," and it
10	specifically identifies: "Cleaning validation
11	was performed for the process trains without
12	evaluating for sample recovery for numerous
13	products, including" there's a redaction,
14	and it follows up with "Digoxin Tablets, USP,
15	.25."
16	Were you aware actually, do me a
17	favor and explain to me, as the director of
18	quality control, do you have an understanding
19	what cleaning validation performed for the
20	process train indicates?
21	A Cleaning validations are two part.
22	One is the actual cleaning procedures, how the
23	equipments are going to be cleaned; and the
24	second part is to take the test samples and

	289
1	test in the laboratory. And the methods that
2	you're going to use, that method needs to be
3	validated. So there are three parts in there.
4	Q Is performing a cleaning validation
5	for a process train without evaluating for
6	sample recovery, is that a violation of CGMP?
7	MR. ANDERTON: Objection.
8	You may answer.
9	THE WITNESS: [I wouldn't]
10	consider as a violation of CGMP. Maybe
11	document needs to be upgraded, needs to
12	be improved.
13	BY MR. MILLER:
14	Q If we go back to the first page, we
15	discussed that in that first paragraph it says
16	they identified significant deviations from
17	the current good manufacturing practice. And
18	would you agree that they're going on to list
19	significant deviations from the current good
20	manufacturing practice?
21	MR. ANDERTON: Objection;
22	mischaracterizes the document.
23	You may answer.
24	THE WITNESS: Again, you are

	290
1	repeating the same thing over and over
2	again. This is FDA's interpretation,
3	FDA's observation and findings. I really
4	cannot comment on that. And these all
5	happened prior to my employment at
6	Actavis.
7	BY MR. MILLER:
8	Q You agree that if FDA were to
9	identify significant deviations from current
10	good manufacturing practice, that it would be
11	important for the lab to improve on those
12	identified deviations?
13	MR. ANDERTON: Objection.
14	You may answer.
<mark>15</mark>	THE WITNESS: Yes, sometimes,
16	yes. We're going to improve our
17	operations. We always want to improve
18	our operations.
19	BY MR. MILLER:
20	Q If an observation is identified by
21	the FDA and you don't improve, could the
22	outcome be that the production line is going
23	to be shut down?
24	MR. ANDERTON: Objection.

	291
1	BY MR. MILLER:
2	Q It's okay to answer.
3	MR. ANDERTON: You may answer.
4	THE WITNESS: Not necessarily.
5	BY MR. MILLER:
6	Q You indicated that you didn't read
7	the 483 from 2008. Did you ever request a
8	copy of it?
9	MR. ANDERTON: Objection; asked
10	and answered.
11	BY MR. MILLER:
12	Q Okay to answer.
13	A No.
14	Q No. Do you recall being given a
15	copy of it?
16	A No.
17	MR. MILLER: I would like to
18	mark Exhibit 86.
19	(Plaintiff's Exhibit No. 86 was
20	marked for identification.)
21	BY MR. MILLER:
22	Q Sir, I'll represent to you this is
23	an e-mail that was produced to us from
24	Actavis, specifically Actavis Document 506518.

	309
1	A Naturally, one observation is better
2	than hundred.
3	Q Naturally, okay. You understood
4	that time. Thank you.
5	How long did you stay in the lab
6	with Phyllis Lambridis, the FDA inspector, and
7	your two managers?
8	A With FDA inspector?
9	Q Yes, sir.
10	A Maybe one whole afternoon.
11	Q I would like to discuss the findings
12	of that FDA 483.
13	It says: "The responsibilities"
14	MR. ANDERTON: What page are we
15	on?
16	MR. MILLER: We are on
17	Actavis 028225, which was previously
18	marked as Exhibit 26.
19	MR. ANDERTON: Okay. First
20	page of the document?
21	MR. MILLER: Yes.
22	MR. ANDERTON: Thank you.
23	BY MR. MILLER:
24	Q And Observation 1, and above that it

```
310
 1
      says: "Quality System": "The
 2
      responsibilities and procedures applicable to
3
      the quality control unit are not fully
      followed."
 4
 5
                As the director of quality control
      of Actavis in March of 2008, is it important
 6
7
      that the responsibilities and procedures
8
      applicable to the quality control unit are
9
      followed?
10
                     MR. ANDERTON: Objection.
11
                     You may answer.
12
                     THE WITNESS: I think you are
13
           generalizing all these observation. I
14
           was the head of quality control
15
           laboratory. Here they are referring to
           quality control unit means total quality
16
           system -- quality unit. Nowhere it says
17
18
           that quality control laboratory has the
19
           problem or has the issues.
      BY MR. MILLER:
20
21
                All right, sir. Then it goes on to
22
      say: "Specifically, the Quality Unit
23
      routinely failed to document, investigate and
24
      address product quality issues at the time of
```

	311
1	occurrence including in-process, finished
2	product and stability out of specification
3	analytical results."
4	Did I read that correctly, sir?
5	A Yes.
6	Q And would you agree with me that
7	finished product, stability out of
8	specification analytical results are part of
9	quality control?
10	A I think you are taking out of
11	context from here, from this statement.
12	Q What am I taking out of context?
13	A Quality control laboratory tests the
14	product
15	Q Yes.
16	A produce, give the documents to
17	quality assurance. There are other quality
18	control organization. They determine and
19	they review those documents and determine the
20	product disposition. Nowhere it says that
21	quality control laboratory didn't test the
22	in-process, finished product, and stability
23	testing.
24	Q (I totally agree it's not saying it)

	312
1	(wasn't tested.) (It says:) ("The Quality Unit)
(2)	(routinely failed to document, investigate and)
3	address product quality issues at the time of
4	occurrence including in-process, finished
5	product and stability out of specification
6	analytical results."
7	(A) (You are asking me to respond to
8	somebody else's function, which I am not aware
9	of. Quality control unit encompasses quality
(10)	system, quality assurance, quality control
(11)	(laboratory, QAIG, training document.) (You need)
(12)	to be very more specific in that regard.
(13)	Q Let's look at Observation 4, sir.
14	And it's going to be on page lower right
<mark>15</mark>	28230. Observation 4 specifically says:
<mark>16</mark>	"Determinations of conformance to appropriate
17	written specifications for acceptance are
18	deficient for in-process materials."
19	Is that a function of the quality
20	control department?
21	That is a function of quality
22	department.
23	Q Is that a function of your
24	department in quality control?

	313
1	A I am the quality control laboratory
2	head.
3	Is that a function of the quality
4	control laboratory?
5	We review we test and we submit
6	our results to quality assurance. They decide
7	whether to accept or reject the batch.
8	Acceptance and rejection is not under my
9	control.
10	Q Is this
11	A Was never under my control.
12	Q I'm sorry. Excuse me.
13	It says Specifically, and it goes on
14	to say: Although three out of specification
15	results were obtained for blend uniformity at
16	the Right-Top sample location for Digoxin
17	Tablets .125 milligram and it goes on to
18	give the lot numbers and the dates no
19	manufacturing investigations were conducted.
20	Additional samples were used to retest the
21	blend and were reported. Lot 70207A1 was
22	released on June 7, '07, and Lot 70770A1 was
23	released on November 30, '07, by Quality Unit.
24	Lot 7014A was not released due to atypical

	315
1	BY MR. MILLER:
2	Q Who was in charge of quality
3	assurance prior to Dan Bitler?
4	A I don't know.
5	Q Let's take a look at Observation 5.
6	And specifically Observation 5 says:
7	"Laboratory controls do not include the
8	establishment of scientifically sound and
9	appropriate specifications and test procedures
10	designed to assure that components, in-process
11	materials, and drug products conform to
12	appropriate standards of identity, strength,
13	quality and purity."
14	Did I read that correctly?
15	A Yes.
16	And does that fall squarely under
17	quality control?
18	MR. ANDERTON: Objection.
19	You may answer.
20	THE WITNESS: The laboratory
21	test procedures were developed at the
22	time of product approval with FDA. That
23	particular methods, specifications were
24	developed by R&D, analytical R&D and

	316
1	product development. And based on those
2	submissions, we obtain our approval. And
3	laboratory, we follow those test
4	procedures to test the product.
5	BY MR. MILLER:
6	Q My question is: Does Observation 5
7	pertain to quality control in the lab?
8	MR. ANDERTON: Objection.
9	You may answer.
10	THE WITNESS: I said laboratory
11	tests the product based on the approved
12	procedures from FDA, test procedure.
13	BY MR. MILLER:
14	Q If procedures were being done as
15	they were approved by the FDA, can you explain
16	why there's an observation suggesting the
17	opposite?
18	A I have that's what I state in the
19	beginning. This is interpretation of FDA's
20	inspector. Those procedures and
21	specifications were approved by FDA through
22	our ANDA.
23	Q As you were in the lab and the
24	inspector was inspecting the lab and you were

	326
	320
1	A I don't remember the exact date.
2	Q Give us a time frame, sir.
3	A Maybe from May.
4	Q May of 2008?
5	A May of 2007.
6	Q Was QSIP is there a QSIP that's
7	specific to Digitek?
8	A QSIP is specific to the entire
9	quality system to improve.
10	So the QSIP applies to all products?
11	QSIP applies to our practices and
12	procedure of entire Actavis Totowa, LLC.
13	Q Is there a QSIP that is specific to
14	Digitek?
15	A I cannot respond. I don't know
16	about that.
17	Q If there is one, you don't know
18	about it?
19	A I don't remember.
20	Q Would you know about it if there was
21	one? Is there a place
22	A It should be in the QSIP plan.
23	Q And do you keep a copy of the QSIP
24	plan in your files, sir?

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1	Those are two different answers, and so I need
2	to figure out which one applies here.
3	A We are not producing any digoxin, so
4	I don't think there is any digoxin QSIP plan.
5	Q To your recollection, as you sit
6	here today, there's nothing that specifically
7	addresses digoxin after the recall?
8	A That's correct.
9	Q And digoxin is not being produced
10	has not been produced at your facility since
11	the recall; is that correct?
12	A That's correct.
13	Q Sir, there is something also called
(14)	a corrective action plan or corrective action
(15)	preventive action plan?
(16)	(A) (Right, CAPA.)
1 7	Q When was that put in place?
(18)	A That was started sometime in
(19)	(that's sometime in 2007.)
20	Q Are you a member of the CAPA team?
21	(A) (CAPA relates to everybody, all the
(22)	department.
23	Q In your position as director of
(24)	analytical services, are you involved in

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 1
      writing or --
 2
            (A)
                 Yes.) (If that particular assignment,)
3
      that particular CAPA comes assigned to my
 4
      department, yes, I will be involved.
 5
            (Q)
                 Is there a CAPA for each department?)
 6
                 CAPA relates to specific incidents
            (A)
(7)
      and what corrective actions that we are going
(8)
      to take for that particular incidence.)
(9)
                 And is that a result of FDA
            (Q)
10
       inspections as well, sir?
11
                       MR. ANDERTON:) (Objection.)
12
                       You may answer.
13
                       THE WITNESS: (No.)
                                           (That)
14
            particular CAPA program was always there
15
            (in 2007.)
16
      BY MS. SANFORD:
(17)
                 Did it have anything specific to
            (Q)
18
      Digitek or digoxin in the CAPA plan?
19
                       MR. ANDERTON: Objection.
20
                       You may answer.
21
                       THE WITNESS:) (We are not)
22
            manufacturing any digoxin right now.
23
      BY MS. SANFORD:
24
            (Q)
                 It was in place in 2007 is your
```

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339
 1
       testimony?
 2
            (A)
                 (Right.)
 3
            (Q)
                 You were manufacturing digoxin at
 4
      that time?
 5
                 Right.)
            (A)
 6
                 Did the CAPA plan specifically apply
            (Q)
(7)
      to digoxin?
8
            (A)
                 I was -- there was no CAPA was)
(9)
       assigned to my department during that time, so
10
       I was not aware of it.) (CAPA is called for by)
11
      QA, quality assurance.
12
            (Q)
                  So you were responsible for putting
13
      (CAPA together in 2007?)
14
                       MR. ANDERTON:
                                       Objection.
15
                       THE WITNESS:) (Again, you are)
(16)
            misrepresenting the facts.
(17)
      BY MS. SANFORD:
18
                 (I don't mean to misrepresent)
            (Q)
       anything.) (I'm trying to understand.)
19
                 (CAPA is controlled and coordinated)
20
            (A)
21
      by quality assurance department.) (They)
22
       maintain the CAPA.) (If the particular)
23
       incidence relates to my action that I have to
24
       attend to that, then that could be assigned to
```



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340
 1
       me.
 2
            (Q)
                  Okay.) (Were there any assignments to)
 3
       you in 2007 under the CAPA?
 4
                  May have been.) (I don't recall.)
            (A)
5
            (Q)
                  If there were, they would be in your
6
       file?
7
            (A)
                  Will be in the CAPA file.
(8)
            Q)
                  In the CAPA file.) (Did you keep a)
(9)
       copy of the CAPA file in your file, your
       personal file?
10
11
            (A)
                  I don't know.) (I don't remember.)
                  Where is CAPA, the CAPA file kept?
12
            Q)
13
            (A)
                  (With QA.)
14
            (O)
                  If you wanted to go look, where
       would it be kept?
15
16
            (A)
                  (With QA.)
                  In the QA department?
(17)
            (Q)
18
            (A)
                  (Right.)
19
            (O)
                  That's Mr. Bitler's department; is
20
       that correct?
21
                  In 2007, yes.
            (A)
22
            (Q)
                  (How about in 2008?)
23
                  In QA, I don't know where it was
            (A)
24
       maintained right now.) (It may be quality)
```

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1	system, may be quality investigation group.
2	Q When's the last time you looked at
(3)	(the CAPA file?)
4	A Again, you are asking the general
(5)	question.) (I don't look into entire CAPA.) (I
6	(look I was informed on any particular)
7	(incidence or assignment was given to my)
8	department, and I was responsible only for
9	(that particular incidence.)
(10)	Q And what I'm asking you, sir, is
(11)	when the last time is that you recollect
(12)	looking at any part of the CAPA yourself.
13	(A) (Yeah.) (If that particular incidence)
<u></u>	(leads to my department, my action, I will look)
(15)	(into that.)
(16)	Q When is the last time you remember
<u>(17)</u>	doing that, sir?
(18)	(I don't know exact date, but maybe)
(19)	last week could have been.
20	Q So it's a regular occurrence?
(21)	A (It's a regular occurrence.) (We have)
(22)	due dates and we need to complete our actions,
(23)	and we need to report to our QA department.
24)	Q (And that's usually within 30 days?)

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1	A Right.
(2)	Q Or you try to have it within 30
(3)	days?
<u>(4)</u>	(A) (Yes.) (If not, we justify for)
(5)	extension and QA has to approve that
<u>(6)</u>	extension.)
7	Q Sir, in regard to the I want to
8	get back to the QSIP plan that we were
9	discussing. And you told me that the second
(10)	plan started after May of two thousand in
11	around May of 2008 or after May 20th of 2008.
(12)	Who was in charge of that, or who is in charge
(13)	of that?
(14)	(A) (Quality system.)
(15)	Q (And is there any particular person)
(16)	that's in charge of the QSIP plan?
(17)	(A) (I don't know who is particularly)
(18)	handling it, but director of quality system is
(19)	Paul Galea.
20	Q And do you attend meetings relating
(21)	to the QSIP post May 2008?
(22)	(A) (I attended at the end of 2008.)
(23)	Wait. I attended some QSIP meeting from end
(24)	of 2009, not 2008.

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 1
            (Q)
                  So do they still have regular weekly
 2
      meetings?
 3
            (A)
                 OSIP is a biweekly meeting, every
 4
      two weeks.
 5
            (Q)
                 And do you typically attend the
6
      biweekly meetings?
(7)
            (A)
                 Since end of 2009, sometime in
(8)
      August, September.
(9)
                 And the other plan that you told me
            (Q)
10
       about -- and I'm sorry.) (I'm having trouble)
11)
      looking at my notes.) (The one that you told me)
      Mr. Talbot was in charge of --
12
13
            (A)
                 Quality improvement plan.
14
            (O)
                 Quality improvement plan.
                                               (Thank)
15
      you, sir.) (The quality improvement plan, did)
(16)
      it stop when Mr. Talbot left the company?)
(17)
                  That's right.
            (A)
18
            (O)
                 And when was that, sir?
                 Talbot left December of 2007.)
19
            (A)
20
            (O)
                 And did anyone take up continuing
21
       the quality improvement plan, to your
22
      (knowledge?)
23
            (A)
                  I have no idea.
24
            (Q)
                 You don't have any involvement in
```



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344
 1
       that?
 2
            (A)
                 No, no.
 3
            (Q)
                 Do you keep a copy of that in your
 4
      files, sir?
5
                       MR. ANDERTON:) (Objection.)
6
                       You may answer.
(7)
                       THE WITNESS:) (I don't know.)
(8)
      BY MS. SANFORD:
(9)
                 When's the last time you recall)
            (Q)
       looking at the quality -- any part of the
10
11)
      quality improvement plan?
12
                  I don't remember.
            (A)
13
            (Q)
                 Before or after Mr. Talbot left the
14
       company?) (If you know.)
15
            (A)
                  The quality improvement plan is the
(16)
      harmonization of our practice and procedure in
      different sites.)
(17)
18
            (O)
                 Right.) (I understand that, sir.)
            (A)
19
                 (Right.)
                 I'm just asking when's the last time
20
            (O)
      you remember looking at that, any portion of
21
22
      that plan.
23
                  I think after Scott Talbot left,
            (A)
24
       then I never heard of that particular program.
```

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1	Q Okay. So it would have been prior
(2)	(to his leaving?)
(3)	(A) (Right.)
<u>(4)</u>	Q (Can you tell the jury, sir, in)
(5)	quality control and analytical services, from
6	April 2007 to about April of 2008, what did it
7	mean to release a product from your
8	department, sir?
9	(A) (From April of 2007 to April of 2008?)
(10)	Q Yeah.
(11)	(A) (The response of analytical services?)
(12)	That's what you're asking?
13	Q In your department, sir. The entire
14	time in your department, can you tell the jury
15	in your department in that time frame, April
<mark>16</mark>	of 2007 through the end of April 2008, what
17	did it mean for a product to be released from
18	your department?
19	A From quality control laboratory?
20	MR. ANDERTON: Objection.
21	BY MS. SANFORD:
22	Q That's fine. We'll start there.
23	MR. ANDERTON: Objection.
24	You may answer.

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1	THE WITNESS: In quality
2	control laboratory, we test the product
3	as per procedure and report our results
4	and report all those results to quality
5	assurance.
6	BY MS. SANFORD:
7	Q So when you see documents that
8	reference a product being released or a lot or
9	batch being released from your department,
(10)	that's what it means?
(11)	(A) (That's what it means.)
(12)	Q (You've released it to quality)
(13)	assurance?
(14)	(A) (Quality assurance.)
(15)	Q (And that was true in 2007?)
16	(A) (That's right.)
17	Q Was it true up to the time you left
18	that position in 2008?
19	A That's right.
20	Q Who was in charge of quality
21	assurance in November of 2007?
22	A November 2007?
23	Q Yes.
24	A Dan Bitler.

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1	Q Was that true in December of 2007 as
2	well?
3	A Yes.
4	Q And January of 2007?
5	A Yes.
6	Q Did Mr. Bitler ever contact you
7	about any of the products or results that you
8	released to his department?
9	A No. We turned over the entire
10	document, the laboratory document, to QA.
11	Q Is there ever any time that you can
12	remember, sir, that his department, that's
13	quality assurance, rejected a product you had
14	released?
<mark>15</mark>	MR. ANDERTON: Objection.
16	You may answer.
17	THE WITNESS: He may have. I
18	don't have any recall.
19	(BY MS. SANFORD:)
20	Q As head of the department, it would
(21)	probably be something that would be brought to
(22)	your attention, I assume, sir?
(23)	(A) (Not necessarily.)
(24)	Q What happens if they reject if a


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 1
      product has been released from your lab that's
 2
      been rejected by quality assurance? (Walk me)
 3
      through the process there.
 4
                                     Objection.
                      MR. ANDERTON:
 5
                      THE WITNESS:
                                    (He will reject --)
 6
                      MR. ANDERTON:
                                     (Wait.)
 7
                      Objection; mischaracterizes his
8
           (testimony.)
(9)
                      You may answer.
10
                      THE WITNESS:) (He will reject)
           the particular product.
11
      BY MS. SANFORD:
12
13
                 What would be the reasons he would
           Q
14
      reject it, sir?
                He may have a number of other
15
           A
16
      reasons. We just provide that one particular
17
      part of the puzzle. We just give the
18
      laboratory test results. He reviewed the
19
      manufacturing document. He reviews the
      packaging document. He reviews everything,
20
21
      all the documents and all the events. Then he
22
      make the decision whether to accept or reject
23
      the product.
24
                 So a drug product that's been
           (Q)
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 1
       released from your department, sir, goes to
 2
       quality assurance.) (Quality assurance then)
 3
      does the packaging on the product?
 4
            (A)
                 Packaging --)
 5
                      MR. ANDERTON: Objection.
 6
            Again, mischaracterizes his testimony.
\overline{7}
                      You may answer.
(8)
                      THE WITNESS:) (Packaging,)
(9)
            package department.) (Packaging department)
10
            package the product, not quality
11
            assurance.
12
      BY MS. SANFORD:
13
                 So what does quality assurance do
            Q
14
      once it's released from you on a product?
                      MR. ANDERTON: Objection.
15
16
                      You may answer.
17
                      THE WITNESS: They wait for
18
            other documents to come in. They review
19
            all the documents. Then they determine
20
            whether product can be released or
21
            rejected.
22
       BY MS. SANFORD:
23
                 And, sir, in 2007, in November and
            0
24
       December of 2007, do you know how many people
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1	were working in the quality assurance
2	department?
3	A I don't know.
4	Q And as you sit here today, you can't
5	recall any specific product at any time that
6	was rejected by quality assurance that was
7	brought to your attention?
8	That's right.
9	Q Sir, can you tell the jury the
10	difference between a batch and a lot? I'm on
11	a new subject, so I don't want to confuse you
12	with that.
13	A Lot usually refer to raw material
14	situation, and batch is a finished product
15	batch. It's intermittently sometimes
16	people use lot and batch number.
17	Q But in your mind, in your
18	department, batch would refer to a finished
19	product?
20	A That's right.
21	Q And lot would refer to raw
22	materials?
23	A That's correct.
24	Q So when a product goes out with a

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1	
2	CERTIFICATE
3	
4	I HEREBY CERTIFY that the
5	witness was duly sworn by me and that the
6	deposition is a true record of the testimony
7	given by the witness.
8	It was requested before
9	completion of the deposition that the witness,
10	SWAPAN ROYCHOWDHURY, have the opportunity to
11	read and sign the deposition transcript.
12	
13	Vanhall A. Q.
14	Combuly A. Ohine
15	KIMBERLY A. OVERWISE
16	Certified Realtime Reporter Notary Public
17	Dated: December 31, 2009
18	
19	(The foregoing certification of
20	this transcript does not apply to any
21	reproduction of the same by any means, unless
22	under the direct control and/or supervision of
23	the certifying reporter.)
24	

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1	INSTRUCTIONS TO WITNESS
2	
3	Please read your deposition over
4	carefully and make any necessary corrections.
5	You should state the reason in the appropriate
6	space on the errata sheet for any corrections
7	that are made.
8	After doing so, please sign the
9	errata sheet and date it.
10	You are signing same subject to the
11	changes you have noted on the errata sheet,
12	which will be attached to your deposition.
13	It is imperative that you return the
14	original errata sheet to the deposing attorney
15	within thirty (30) days of receipt of the
16	deposition transcript by you. If you fail to
17	do so, the deposition transcript may be deemed
18	to be accurate and may be used in court.
19	
20	
21	
22	
23	
24	

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1	
2	ACKNOWLEDGMENT OF DEPONENT
3	
4	I, SWAPAN ROYCHOWDHURY, do
5	hereby certify that I have read the foregoing
6	pages, 1-355, and that the same is a correct
7	transcription of the answers given by me to
8	the questions therein propounded, except for
9	the corrections or changes in form or
10	substance, if any, noted in the attached
11	Errata Sheet.
12	
13	
14	SWAPAN ROYCHOWDHURY DATE
15	
16	
17	
18	Subscribed and sworn
19	to before me this day of, 2009.
20	My commission expires:
21	<u> </u>
22	Notary Public
23	2
24	